Miniature Switches and Pilot lights

ø12 A2 Series
ø10 A1 Series
ø8 A8 Series

A2 Series

A1 Series

A8 Series

Bright illumination face and snap-action switching.

• See website for details on approvals and standards.

Hole Size		Model	Function	Degree of Protection

ø12		AL2	Illuminated Pushbuttons
			    Momentary
			    Maintained
			Pilot Light
				IP65
				IP40
				(IEC60529)

		AB2	Pushbuttons
			    Momentary
			    Maintained	

ø10		AL1	Illuminated Pushbuttons
			    Momentary
			    Maintained
			Pilot Light
				IP40
				(IEC60529)

		AB1	Pushbuttons
			    Momentary
			    Maintained	

ø8		AL8	Illuminated Pushbuttons
			    Momentary
			    Maintained
			Pilot Light
				IP40
				(IEC60529)

		AB8	Pushbuttons
			    Momentary
			    Maintained	

IDEC

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights

Bright illumination face and snap-action switching. 22 mm short body.

APEM

Switches & Pilot Lights

Control Boxes

Emergency Stop Switches

Enabling Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Contact Ratings (Contact Block)

Rated Insulation Voltage		250V		
Rated Thermal Current		3A		
Operating Voltage (AC/DC)		24V	110V	220V
AC 50/60 Hz	Resistive Load	—	1.0A	0.5A
	Inductive Load	—	0.7A	0.5A
DC	Resistive Load	1.0A	0.2A	—
	Inductive Load	0.7A	0.1A	—
Contact Material		Silver		

- Minimum applicable load: 5V AC/DC, 3 mA
  (applicable range may vary with operating conditions and load types)

Weight (Example)

Weight (approx.)	A2 Series	4g (AL2M-M11, AL2M-P1, AB2M-M1)
	A1 Series	3g (AL1M-M11, AL1M-P1, AB1M-M1)
	A8 Series	2g (AL8M-M11, AL8M-P1, AB8M-M1)

Specifications

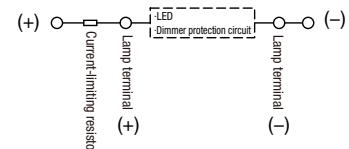| Operating Temperature		−25 to +55°C (no freezing)
Storage Temperature		−30 to +80°C (no freezing)
Operating Humidity		45 to 85% RH (no condensation)
Contact Resistance		50 mΩ maximum (initial value)
Insulation Resistance		100 MΩ minimum (500V DC megger)
Dielectric Strength	Switch Unit	Between live and dead metal parts: 2,000V AC, 1 minute Between terminals of different poles: 2,000V AC, 1 minute Between terminals of the same pole: 1,000V AC, 1 minute Between contact and lamp terminals: 1,500V AC, 1 minute
	Illumination Unit	Between live part and ground: 2,000V AC, 1 minute
Vibration Resistance		Damage limits, Operating extremes: 5 to 55 Hz, amplitude 0.75 mm
Shock Resistance		Damage limits: 500 m/s^2 (50G) Operating extremes: 200 m/s^2 (20G)
Mechanical Durability (minimum operations)		Momentary: 200,000 operations Maintained: 100,000 operations
Electrical Durability (minimum operations)		Momentary: 100,000 operations Maintained: 50,000 operations (Switching frequency 1200 operations/h)
Degree of Protection (*1)		IP40, IP65 (IEC 60529)

*1) IP65: A2 series only

LED Lamp Ratings (LAD-S)

Rated Current	20 mA			
Built-in LED Part No.	LAD-SRN	LAD-SGN	LAD-SAN	LAD-SJWN
Lamp Base	Exclusive for A series			
Forward Voltage (Vf) (nominal)	2.0V	2.9V	2.0V	2.7V
Reverse Voltage (Vr)	4V			
Illumination Color	R	G	AG	JW
LED Lamp Color	Red clear	Green clear	Amber clear	White diffused
Applicable Lens Color	Red (R)	Green (G)	Amber (A)	Yellow (Y) / Pure white (JW)
LED Lamp Life (reference value)	Approx. 50,000 hours (The illuminance reduces to 50% of the initial intensity when used on complete DC.)			
Operating Voltage & External Current-limiting Resistor (recommended value) (Note)	5V DC: 150Ω, 0.5W 6V DC: 200Ω, 0.5W 12V DC: 510Ω, 0.75W 24V DC: 1.1 kΩ, 0.75W			
Internal Circuit	(+) ○——[·LED ·Dimmer protection circuit]——○ (−)			

Note: When LED lamps are used on voltages other than the above, external resistor value R is determined by the following formula:

R = (operating voltage − Vf) / If

- LED lamps do not have a current-limiting resistor, and external resistors of recommended values for each voltage must be provided. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged. Because no protection diode is contained, ensure the correct polarity is observed.

(+) ○——[Current-limiting resistor]——○——[·LED ·Dimmer protection circuit]——○ (−)

Current-limiting resistor

Lamp terminal (+)

Lamp terminal (−)

Flush Silhouette

ø16

ø22

ø30

Miniature

Pilot Lights

HW1Z

AP22

A Series

LD6A

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights
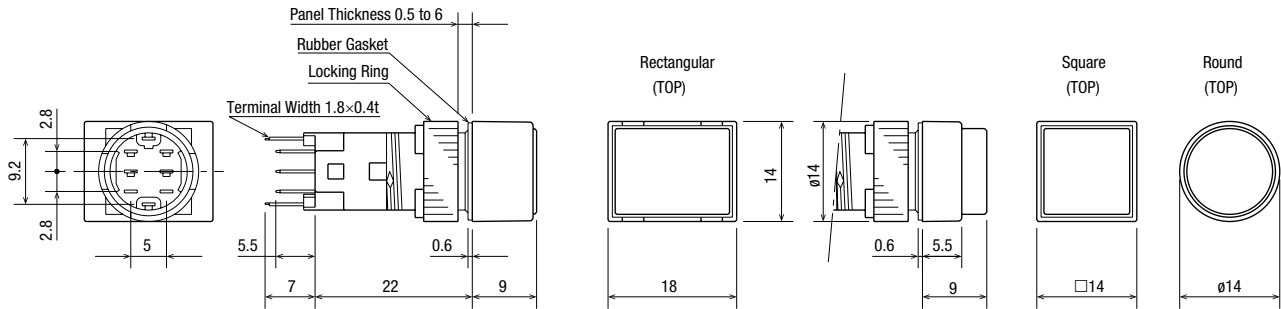
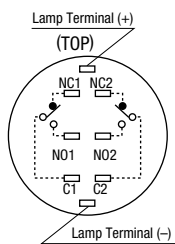## ø12 A2 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

Shape	Operation	Contact	Part No.		② Lens Color Code	LED Lamp
			IP40	IP65		Part No., Rated Current (External Resistor Recommended Value)
Round AL2M	Momentary	SPDT	AL2M-M11②	AL2M-M11P②	Specify a color code in place of ② in the Part No. R: red G: green Y: yellow A: amber JW:pure white	R: LAD-SRN G: LAD-SGN Y/JW: LAD-SJWN A: LAD-SAN Rated Current: 20 mA 5V DC: 150Ω, 0.5W 6V DC: 200Ω, 0.5W 12V DC: 510Ω, 0.75W 24V DC: 1.1 kΩ, 0.75W
		DPDT	AL2M-M21②	AL2M-M21P②		
	Maintained	SPDT	AL2M-A11②	AL2M-A11P②		
		DPDT	AL2M-A21②	AL2M-A21P②		
	Pilot Light	—	AL2M-P1②	AL2M-P1P②		
Square AL2Q	Momentary	SPDT	AL2Q-M11②	AL2Q-M11P②		
		DPDT	AL2Q-M21②	AL2Q-M21P②		
	Maintained	SPDT	AL2Q-A11②	AL2Q-A11P②		
		DPDT	AL2Q-A21②	AL2Q-A21P②		
	Pilot Light	—	AL2Q-P1②	AL2Q-P1P②		
Rectangular AL2H	Momentary	SPDT	AL2H-M11②	AL2H-M11P②		
		DPDT	AL2H-M21②	AL2H-M21P②		
	Maintained	SPDT	AL2H-A11②	AL2H-A11P②		
		DPDT	AL2H-A21②	AL2H-A21P②		
	Pilot Light	—	AL2H-P1②	AL2H-P1P②		

- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- External current-limiting resistor is not necessary when an optional socket with built-in resistor is used (see B-383).
- AP2M series pilot lights (round bezel only) with built-in current-limiting resistors are also available.
- Pilot lights are not CCC certfied.
- See B-386 for marking plate size and engraving area.
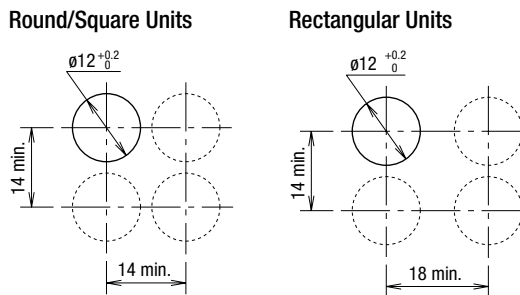
Dimensions

Panel Thickness 0.5 to 6
Rubber Gasket
Locking Ring
Terminal Width 1.8×0.4t

Rectangular (TOP)
Square (TOP)
Round (TOP)

Terminal Arrangement

Lamp Terminal (+)
(TOP)
NC1 NC2
NO1 NO2
C1 C2
Lamp Terminal (–)

SPDT has NC1, NO1, and C1 only.

Mounting Hole Layout

Round/Square Units

ø12 $^{+0.2}_{0}$
14 min.
14 min.

Rectangular Units

ø12 $^{+0.2}_{0}$
14 min.
18 min.

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

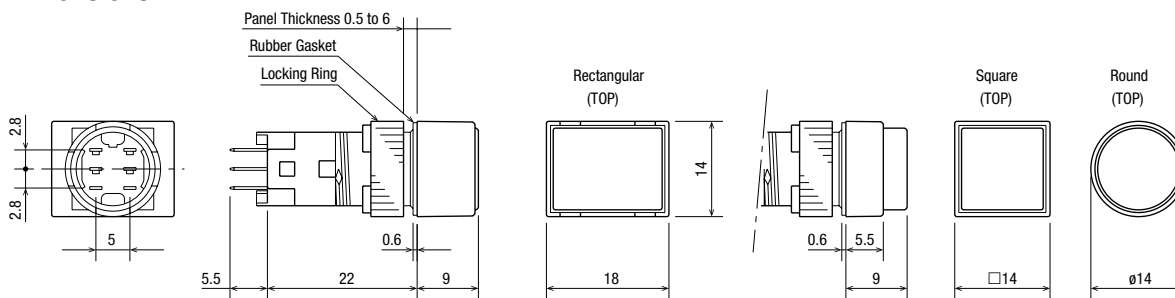IDEC

ø12 A2 Series Pushbuttons

Package Quantity: 1

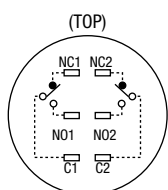| Shape	Button Style	Operation	Contact	Part No.		Color Code ①②
				IP40	IP65	
Round AB2M	Button	Momentary	SPDT	AB2M-M1①	AB2M-M1P①	B: black G: green R: red S: blue W: white Y: yellow
			DPDT	AB2M-M2①	AB2M-M2P①	
		Maintained	SPDT	AB2M-A1①	AB2M-A1P①	
			DPDT	AB2M-A2①	AB2M-A2P①	
	Lens	Momentary	SPDT	AB2M-M1L②	AB2M-M1PL②	A: amber G: green R: red W: white Y: yellow
			DPDT	AB2M-M2L②	AB2M-M2PL②	
		Maintained	SPDT	AB2M-A1L②	AB2M-A1PL②	
			DPDT	AB2M-A2L②	AB2M-A2PL②	
Square AB2Q	Button	Momentary	SPDT	AB2Q-M1①	AB2Q-M1P①	B: black G: green R: red S: blue W: white Y: yellow
			DPDT	AB2Q-M2①	AB2Q-M2P①	
		Maintained	SPDT	AB2Q-A1①	AB2Q-A1P①	
			DPDT	AB2Q-A2①	AB2Q-A2P①	
	Lens	Momentary	SPDT	AB2Q-M1L②	AB2Q-M1PL②	A: amber G: green R: red W: white Y: yellow
			DPDT	AB2Q-M2L②	AB2Q-M2PL②	
		Maintained	SPDT	AB2Q-A1L②	AB2Q-A1PL②	
			DPDT	AB2Q-A2L②	AB2Q-A2PL②	
Rectangular AB2H	Button	Momentary	SPDT	AB2H-M1①	AB2H-M1P①	B: black G: green R: red S: blue W: white Y: yellow
			DPDT	AB2H-M2①	AB2H-M2P①	
		Maintained	SPDT	AB2H-A1①	AB2H-A1P①	
			DPDT	AB2H-A2①	AB2H-A2P①	
	Lens	Momentary	SPDT	AB2H-M1L②	AB2H-M1PL②	A: amber G: green R: red W: white Y: yellow
			DPDT	AB2H-M2L②	AB2H-M2PL②	
		Maintained	SPDT	AB2H-A1L②	AB2H-A1PL②	
			DPDT	AB2H-A2L②	AB2H-A2PL②	

• Specify a color code in place of ① or ② in the Part No.
• See B-386 for marking plate size and engraving area for illuminated lens type.
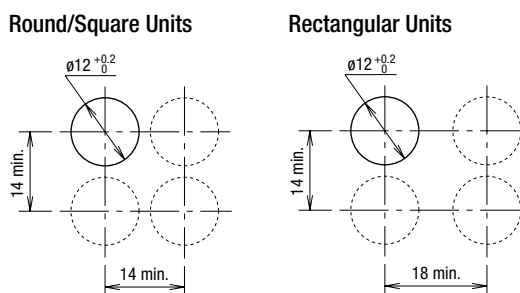
Dimensions

Panel Thickness 0.5 to 6
Rubber Gasket
Locking Ring

2.8
2.8
5
5.5
22
9
0.6

Rectangular (TOP)
14
18

0.6 5.5
9

Square (TOP)
□14

Round (TOP)
ø14

Terminal Arrangement

(TOP)

NC1 NC2
NO1 NO2
C1   C2

SPDT has NC1, NO1, and C1 only.

Mounting Hole Layout

Round/Square Units

ø12 +0.2 / 0
14 min.
14 min.

Rectangular Units

ø12 +0.2 / 0
14 min.
18 min.

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

Switches & Pilot Lights

APEM

Switches & Pilot Lights

Control Boxes

Emergency Stop Switches

Enabling Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID
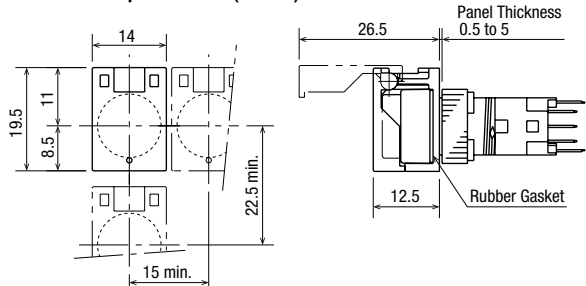
Flush Silhouette

ø16

ø22

ø30

Miniature

Pilot Lights

HW1Z

AP22

A Series

LD6A

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights

ø12 A2 Series Accessories
All dimensions in mm.

Shape	Material		Part No.	Ordering Part No.	Package Quantity	Remarks
Locking Ring Wrench	Metal (nickel-plated brass)		MT-002	MT-002	1	• Used to tighten the locking ring when installing the A2 series into a panel.
Switch Guard	90° open	For round/ square unit	AL-K2	AL-K2	1	• Degree of protection: IP40
		For rectangular unit	AL-KH2	AL-KH2	1	• Used to protect pushbuttons from inadvertent operation. • See B-384 for dimensions. (remains 90° open)
Socket	Solder Terminal		AL-C2	AL-C2	1	• Snaps on the rear of the A2 series. (see B-384 for dimensions)
	PC Board Terminal		AL-C2V	AL-C2V	1	
Socket with Built-in Resistor	Solder Terminal	5V DC	AL-C21	AL-C21	1	Blue: • A current limiting resistor is contained, eliminating the need for external resistors.
		12V DC	AL-C23	AL-C23	1	Yellow: • When using the socket with a built-in resistor, make sure that the continuous current is 1A maximum and the operating temperature is –25 to +40°C. In collective mounting, keep center-to center-spacing of 20 mm or more between adjacent units in consideration of built-in resistor heating.
		24V DC	AL-C24	AL-C24	1	Red: • See B-384 for dimensions.
Terminal Cover	Nylon		AL-V2	AL-V2PN10	10	• When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. • Terminal cover is not attached and must be ordered separately.
Dust Cover	① For round units		AL-D2	AL-D2	1	• When mounting the units with the dust covers installed, refer to mounting hole layout on B-384.
	② For square units		AL-DQ2	AL-DQ2	1	• Operating temperature: –10 to +55°C • Material Front part: Elastomer (transparent) Rear part: Polypropylene (black)
	③ For rectangular units		AL-DH2	AL-DH2	1	• See B-384 for dimensions and mounting hole layout.
Mounting Hole Plug	Nitryl rubber (black)		AL-B2	AL-B2PN05	5	• Degree of protection: IP65

(Socket Bottom Color column spans the resistor rows: Blue, Yellow, Red)

IDEC

ø12 A2 Series Dimensions

All dimensions in mm.

Switch Guard

For Round/Square Units (AL-K2)

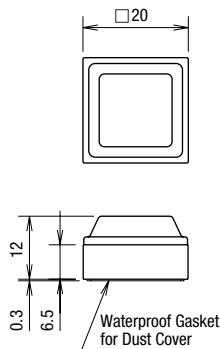14 · 19.5 · 11 · 8.5 · 22.5 min. · 15 min. · 26.5 · Panel Thickness 0.5 to 5 · 12.5 · Rubber Gasket

For Rectangular Units (AL-KH2)

18 · 19.5 · 11 · 8.5 · 22.5 min. · 19 min. · 26.5 · Panel Thickness 0.5 to 5 · 12.5 · Rubber Gasket

Socket
(AL-C2, AL-C2V, AL-C2□)

Solder Terminal (AL-C2)
33 · 1 · 17 · 6.5 · 10.5 · 6 · 2.8 · 2.8 · 13

PC Board Terminal (AL-C2V)
Terminal 0.8 × 0.3t · 33 · 1 · 17 · 4.5 · 10.5 · 6 · 2.8 · 2.8 · 13 · 8-1.0 +0.2/0 Holes

Panel Cut-out Bottom View

Terminal Arrangement
Lamp Terminal (+) · (TOP) · NC1 NC2 · NO1 NO2 · C1 C2 · Lamp Terminal (–)

Solder Terminal with Built-in Resistor (AL-C2□)
36 · 1 · 20 · 7 · 5.5 · 7.3 · 6.5 · 10.5 · 6 · 2.8 · 2.8 · 13

PC Board Terminal with Built-in Resistor (AL-C2□V)
36 · 1 · 20 · 5 · 3.5 · 7.3 · 6.5 · 10.5 · 6 · 2.8 · 2.8

Panel Cut-out Bottom View
10.2 · 5.3 · 4.9 · 6 · 2.8 · 2.8 · 8-1.0 +0.2/0 Holes

Terminal Cover
(AL-V2)

17.3 · ø12.8 · 33.5

Note: When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.

Dust Cover

For Round Units (AL-D2)
ø20 · 12 · 0.3 · 6.5 · Waterproof Gasket for Dust Cover

For Square Units (AL-DQ2)
□20 · 12 · 0.3 · 6.5 · Waterproof Gasket for Dust Cover

For Rectangular Units (AL-DH2)
24 · 20 · 12 · 0.3 · 6.5 · Waterproof Gasket for Dust Cover

Mounting Hole Centers (Round Units, Square Units)
ø12 · 20 min. · 20 min.

(Rectangular Units)
ø12 · 20 min. · 24 min.
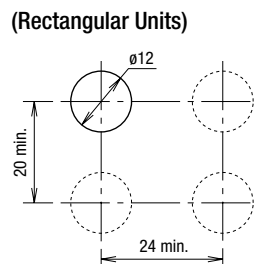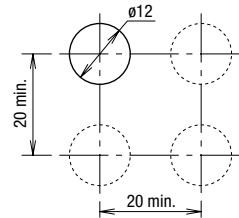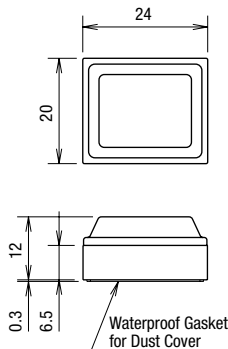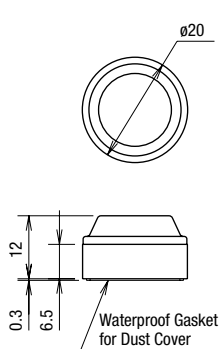
Note: Determine mounting centers to ensure easy operation.

ø12 A2 Series Maintenance Parts

All dimensions in mm.

Shape	Specification		Part No.	Ordering Part No.	Package Quantity	Color Code ①②
Marking Plate	Round		AL2M-W	AL2M-WPN05	5	White
	Square		AL2Q-W	AL2Q-WPN05		
	Rectangular		AL2H-W	AL2H-WPN05		
Lens Unit	For IP40 units	Round	AL2M-LK1-②	AL2M-LK1-②PN02	2	• Specify a color code in place of ② in the Part No. A: amber G: green R: red W: white Y: yellow
		Square	AL2Q-LK1-②	AL2Q-LK1-②PN02		
		Rectangular	AL2H-LK1-②	AL2H-LK1-②PN02		
	For IP65 illuminated pushbuttons	Round	AL2M-LK2-②	AL2M-LK2-②	1	
		Square	AL2Q-LK2-②	AL2Q-LK2-②		
		Rectangular	AL2H-LK2-②	AL2H-LK2-②		
	For IP65 pilot lights	Round	AL2M-LK3-②	AL2M-LK3-②		
		Square	AL2Q-LK3-②	AL2Q-LK3-②		
		Rectangular	AL2H-LK3-②	AL2H-LK3-②		
Button Unit	For IP40 pushbuttons	Round	AB2M-BK1-①	AB2M-BK1-①PN02	2	• Specify a color code in place of ① in the Part No. B: black G: green R: red S: blue W: white Y: yellow
		Square	AB2Q-BK1-①	AB2Q-BK1-①PN02		
		Rectangular	AB2H-BK1-①	AB2H-BK1-①PN02		
	For IP65 pushbuttons	Round	AB2M-BK2-①	AB2M-BK2-①	1	
		Square	AB2Q-BK2-①	AB2Q-BK2-①		
		Rectangular	AB2H-BK2-①	AB2H-BK2-①		

Switches & Pilot Lights

APEM
Switches & Pilot Lights
Control Boxes
Emergency Stop Switches
Enabling Switches
Safety Products
Explosion Proof
Terminal Blocks
Relays & Sockets
Circuit Protectors
Power Supplies
LED Illumination
Controllers
Operator Interfaces
Sensors
AUTO-ID

Flush Silhouette
ø16
ø22
ø30
Miniature
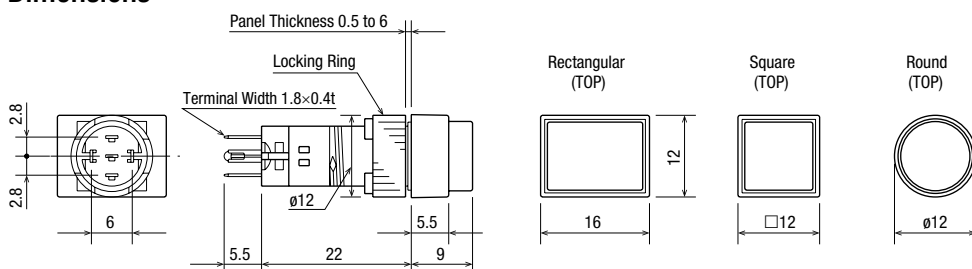Pilot Lights

HW1Z
AP22
A Series
LD6A

IDEC

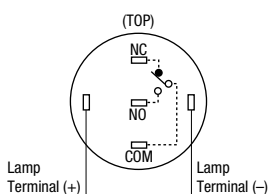## ø10 A1 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

Shape	Operation	Contact	Part No. IP40	② Lens Color Code	LED Lamp Part No., Rated Current (External Resistor Recommended Value)
Round AL1M	Momentary	SPDT	AL1M-M11②		
	Maintained	SPDT	AL1M-A11②		
	Pilot Light	—	AL1M-P1②	Specify a color code in place of ② in the Part No.	R: LAD-SRN
Square AL1Q	Momentary	SPDT	AL1Q-M11②	R: red	G: LAD-SGN
	Maintained	SPDT	AL1Q-A11②	G: green	Y/JW: LAD-SJWN
				Y: yellow	A: LAD-SAN
	Pilot Light	—	AL1Q-P1②	A: amber	
				JW:pure white	Rated Current: 20 mA
Rectangular AL1H	Momentary	SPDT	AL1H-M11②		5V DC: 150Ω, 0.5W
	Maintained	SPDT	AL1H-A11②		6V DC: 200Ω, 0.5W 12V DC: 510Ω, 0.75W
	Pilot Light	—	AL1H-P1②		24V DC: 1.1 kΩ, 0.75W

- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- AP1M series pilot lights (round bezel only) with built-in current-limiting resistor are also available.
- Pilot lights are not CCC certifed.
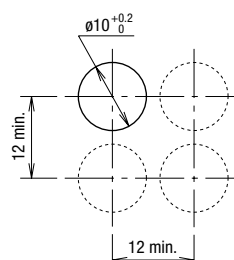- See B-386 for marking plate size and engraving area.

Dimensions

Panel Thickness 0.5 to 6
Locking Ring
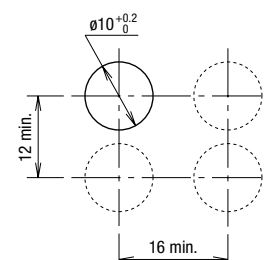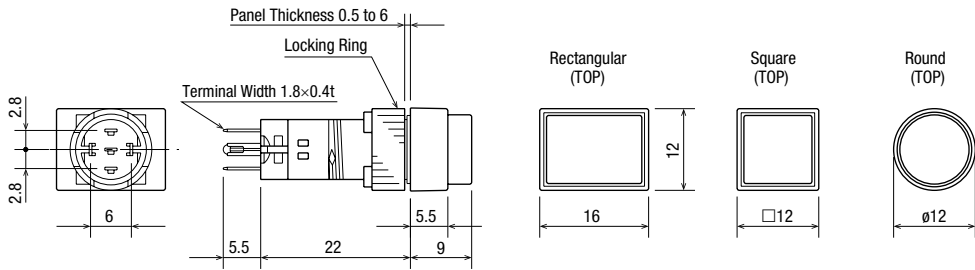Terminal Width 1.8×0.4t

2.8
2.8
6
5.5
22
9
5.5
ø12

Rectangular (TOP) 16 12
Square (TOP) □12
Round (TOP) ø12

Terminal Arrangement (bottom view)

(TOP)
NC
NO
COM
Lamp Terminal (+)
Lamp Terminal (−)

Mounting Hole Layout

Round/Square Units

ø10 +0.2/0
12 min.
12 min.

Rectangular Units

ø10 +0.2/0
12 min.
16 min.

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights

ø10 A1 Series Pushbuttons

Package Quantity: 1

Shape	Button Style	Operation	Contact	Part No. IP40	Color Code ①②	
Round AB1M	Button	Momentary	SPDT	AB1M-M1①	B black G: green R: red S: blue W: white Y: yellow	
		Maintained	SPDT	AB1M-A1①		
	Lens	Momentary	SPDT	AB1M-M1L②	A: amber G: green R: red W: white Y: yellow	
		Maintained	SPDT	AB1M-A1L②		
Square AB1Q	Button	Momentary	SPDT	AB1Q-M1①	B black G: green R: red S: blue W: white Y: yellow	
		Maintained	SPDT	AB1Q-A1①		
	Lens	Momentary	SPDT	AB1Q-M1L②	A: amber G: green R: red W: white Y: yellow	
		Maintained	SPDT	AB1Q-A1L②		
Rectangular AB1H	Button	Momentary	SPDT	AB1H-M1①	B black G: green R: red S: blue W: white Y: yellow	
		Maintained	SPDT	AB1H-A1①		
	Lens	Momentary	SPDT	AB1H-M1L②	A: amber G: green R: red W: white Y: yellow	
		Maintained	SPDT	AB1H-A1L②		

• Specify a color code in place of ① or ② in the Part No.
• See B-386 for marking plate size and engraving area for illuminated lens type.
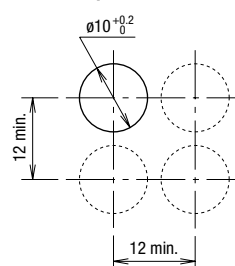
Dimensions

Panel Thickness 0.5 to 6
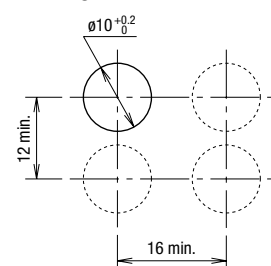Locking Ring
Terminal Width 1.8×0.4t

2.8
2.8
6
5.5
5.5   22   9

Rectangular (TOP)   Square (TOP)   Round (TOP)
12   12
16   □12   ø12

Terminal Arrangement (bottom view)

(TOP)
NC
NO
COM

Mounting Hole Layout

Round/Square Units

ø10 +0.2/0
12 min.
12 min.

Rectangular Units

ø10 +0.2/0
12 min.
16 min.

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

Switches & Pilot Lights

APEM
Switches & Pilot Lights
Control Boxes
Emergency Stop Switches
Enabling Switches
Safety Products
Explosion Proof
Terminal Blocks
Relays & Sockets
Circuit Protectors
Power Supplies
LED Illumination
Controllers
Operator Interfaces
Sensors
AUTO-ID
Flush Silhouette
ø16
ø22
ø30
Miniature
Pilot Lights
HW1Z
AP22
A Series
LD6A

IDEC
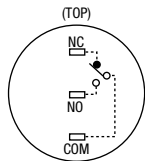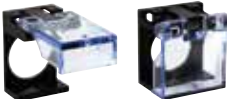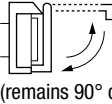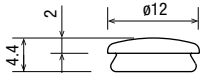
ø10 A1 Series Accessories

All dimensions in mm.

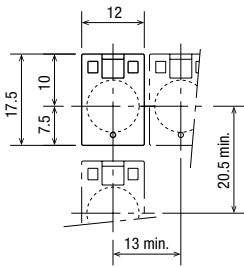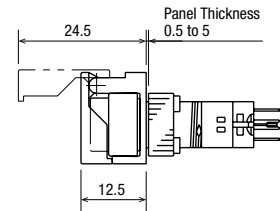| Shape	Material		Part No.	Ordering No.	Package Quantity	Remarks
Locking Ring Wrench ø12 60	Metal (nickel-plated brass)		MT-003	MT-003	1	• Used to tighten the locking ring when installing the A1 series into a panel.
Switch Guard	90° open	For round/ square unit	AL-K1	AL-K1	1	• Used to protect pushbuttons from inadvertent operation. • See B-389 for dimensions. (remains 90° open)
		For rectangular unit	AL-KH1	AL-KH1	1	
Socket	Solder Terminal		AL-C1	AL-C1	1	• Snaps on the rear of the A1 series. (see B-389 for dimensions)
	PC Board Terminal		AL-C1V	AL-C1V	1	
Terminal Cover	Nylon		AL-V1	AL-V1PN10	10	• When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. • Terminal cover is not attached and must be ordered separately.
Mounting Hole Plug	Nitryl rubber (black)		AL-B1	AL-B1PN05	5	• Degree of protection: IP65 2 ø12 4.4

ø10 A1 Series Dimensions

All dimensions in mm.

Switch Guard

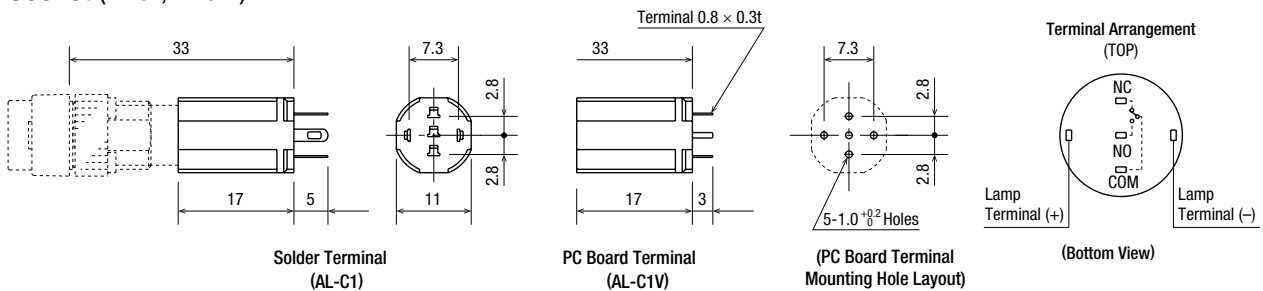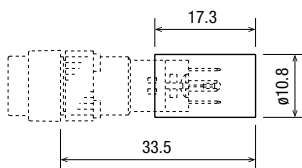**For Round/Square Units (AL-K1)**

12 | 10 | 17.5 | 7.5 | 20.5 min. | 13 min.

For Rectangular Units (AL-KH1)

16 | 10 | 17.5 | 7.5 | 20.5 min. | 17 min.

24.5 | Panel Thickness 0.5 to 5 | 12.5
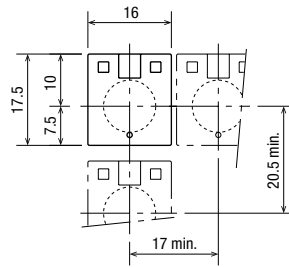
Socket (AL-C1, AL-C1V)

Terminal 0.8 × 0.3t

33 | 7.3 | 2.8 | 2.8 | 17 | 5 | 11

Solder Terminal (AL-C1)

33 | 7.3 | 2.8 | 2.8 | 17 | 3 | 5-1.0 $^{+0.2}_{0}$ Holes

PC Board Terminal (AL-C1V)

(PC Board Terminal Mounting Hole Layout)

Terminal Arrangement (TOP)

NC | NO | COM

Lamp Terminal (+) | Lamp Terminal (−)

(Bottom View)

Terminal Cover

17.3 | ø10.8 | 33.5

Note: When wiring the terminals, insert the lead wires into the terminal cover holes before soldering.

ø10 A1 Series Maintenance Parts

All dimensions in mm.

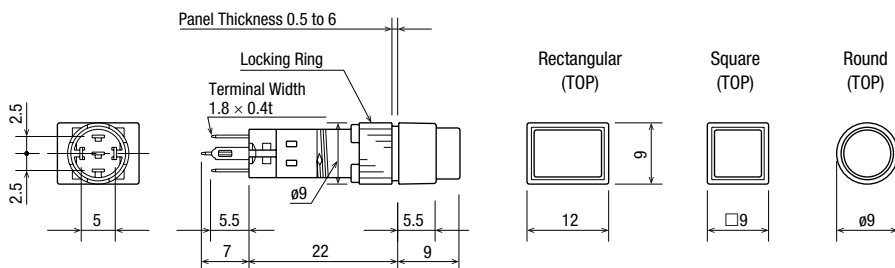| Shape		Part No.	Ordering No.	Package Quantity	Color Code ①②
Marking Plate	Round	AL1M-W	AL1M-WPN05	5	• White
	Square	AL1Q-W	AL1Q-WPN05		
	Rectangular	AL1H-W	AL1H-WPN05		
Lens Unit	Round	AL1M-LK1-②	AL1M-LK1-②PN02	2	Specify a color code in place of ② in the Part No. A (amber), G (green), R (red) W (white), Y (yellow)
	Square	AL1Q-LK1-②	AL1Q-LK1-②PN02		
	Rectangular	AL1H-LK1-②	AL1H-LK1-②PN02		
Button Unit	Round	AB1M-BK1-①	AB1M-BK1-①PN02		Specify a color code in place of ① in the Part No. B (black), G (green), R (red) S (blue), W (white), Y (yellow)
	Square	AB1Q-BK1-①	AB1Q-BK1-①PN02		
	Rectangular	AB1H-BK1-①	AB1H-BK1-①PN02		

IDEC

ø8 A8 Series Illuminated Pushbuttons & Pilot Lights

Package Quantity: 1

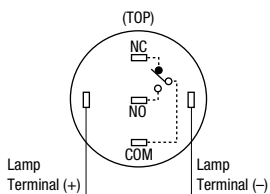| Shape	Operation	Contact	Part No. IP40	② Lens Color Code	LED Lamp Part No., Rated Current (External Resistor Recommended Value)
Round AL8M	Momentary	SPDT	AL8M-M11②	Specify a color code in place of ② in the Part No. R: red G: green Y: yellow A: amber JW:pure white	R: LAD-SRN G: LAD-SGN Y/JW: LAD-SJWN A: LAD-SAN Rated Current: 20 mA 5V DC: 150Ω, 0.5W 6V DC: 200Ω, 0.5W 12V DC: 510Ω, 0.75W 24V DC: 1.1 kΩ, 0.75W
	Maintained	SPDT	AL8M-A11②		
	Pilot Light	—	AL8M-P1②		
Square AL8Q	Momentary	SPDT	AL8Q-M11②		
	Maintained	SPDT	AL8Q-A11②		
	Pilot Light	—	AL8Q-P1②		
Rectangular AL8H	Momentary	SPDT	AL8H-M11②		
	Maintained	SPDT	AL8H-A11②		
	Pilot Light	—	AL8H-P1②		

- LED lamps do not have a current-limiting resistor. Connect a current-limiting resistor in series, otherwise LED lamps will be damaged.
- AP8M series pilot lights (round bezel only) with built-in current-limiting resistor are also available.
- Pilot lights are not CCC certified.
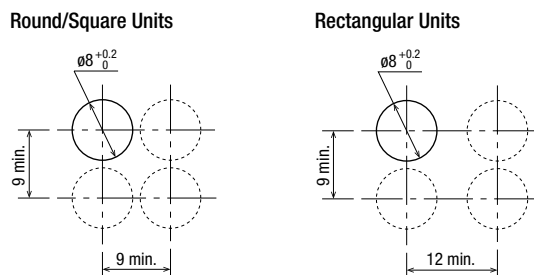- See B-386 for marking plate size and engraving area.

Dimensions

Panel Thickness 0.5 to 6

Locking Ring

Terminal Width 1.8 × 0.4t

2.5
2.5
5
5.5
7
22
9
5.5
ø9

Rectangular (TOP)   12   9

Square (TOP)   □9

Round (TOP)   ø9

Terminal Arrangement

(TOP)

NC
NO
COM

Lamp Terminal (+)

Lamp Terminal (−)

Mounting Hole Layout

Round/Square Units

ø8 +0.2/0

9 min.

9 min.

Rectangular Units

ø8 +0.2/0

9 min.

12 min.

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

APEM

Switches & Pilot Lights

Control Boxes

Emergency Stop Switches

Enabling Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

Flush Silhouette

ø16

ø22

ø30

Miniature
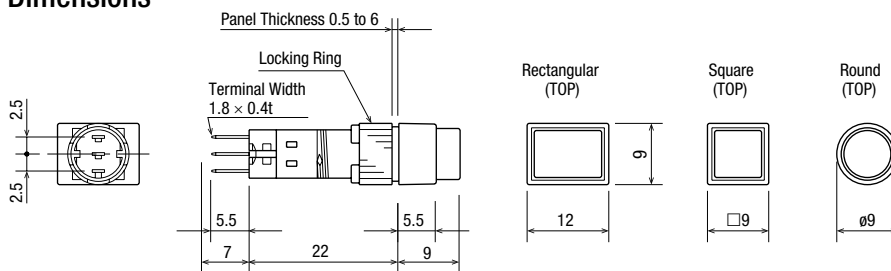
Pilot Lights

HW1Z

AP22

A Series

LD6A

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights

ø8 A8 Series Pushbuttons

Package Quantity: 1

Shape	Button Style	Operation	Contact	Part No. IP40	Color Code ①②
Round AB8M	Button	Momentary	SPDT	AB8M-M1①	B black G: green R: red S: blue W: white Y: yellow
		Maintained	SPDT	AB8M-A1①	
	Lens	Momentary	SPDT	AB8M-M1L②	A: amber G: green R: red W: white Y: yellow
		Maintained	SPDT	AB8M-A1L②	
Square AB8Q	Button	Momentary	SPDT	AB8Q-M1①	B black G: green R: red S: blue W: white Y: yellow
		Maintained	SPDT	AB8Q-A1①	
	Lens	Momentary	SPDT	AB8Q-M1L②	A: amber G: green R: red W: white Y: yellow
		Maintained	SPDT	AB8Q-A1L②	
Rectangular AB8H	Button	Momentary	SPDT	AB8H-M1①	B black G: green R: red S: blue W: white Y: yellow
		Maintained	SPDT	AB8H-A1①	
	Lens	Momentary	SPDT	AB8H-M1L②	A: amber G: green R: red W: white Y: yellow
		Maintained	SPDT	AB8H-A1L②	

• Specify a color code in place of ① or ② in the Part No.
• See B-386 for marking plate size and engraving area for illuminated lens type.

Dimensions

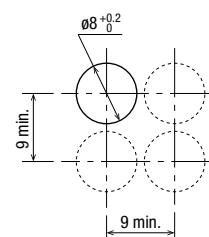Panel Thickness 0.5 to 6
Locking Ring
Terminal Width 1.8 × 0.4t
2.5
2.5
5.5
5.5
7
22
9

Rectangular (TOP)
6
12

Square (TOP)
□9

Round (TOP)
ø9

Terminal Arrangement (bottom view)

(TOP)
NC
NO
COM

Mounting Hole Layout

Round/Square Units

ø8 +0.2 / 0
9 min.
9 min.

Rectangular Units

ø8 +0.2 / 0
9 min.
12 min.

Note: Determine mounting centers to ensure easy operation.

All dimensions in mm.

IDEC

ø8 A8 Series Accessories

All dimensions in mm.

Shape	Material		Part No.	Ordering Part No.	Package Quantity	Remarks
Locking Ring Wrench ø9.5 55	Metal (nickel-plated brass)		MT-004	MT-004	1	• Used to tighten the locking ring when installing the A8 series into a panel.
Switch Guard	90° open	For round/square Unit	AL-K8	AL-K8	1	• Used to protect pushbuttons from inadvertent operation. • See B-393 for dimensions. (remains 90° open)
		For rectangular unit	AL-KH8	AL-KH8	1	
Socket	Solder Terminal		AL-C8	AL-C8	1	• Snaps on the rear of the A8 series. (see B-393 for dimensions)
	PC Board Terminal		AL-C8V	AL-C8V	1	
Terminal Cover	Nylon		AL-V8	AL-V8PN10	10	• When wiring the terminals, insert the lead wires into the terminal cover holes before soldering. • Terminal cover is not attached and must be ordered separately.
Mounting Hole Plug	Nitryl rubber (black)		AL-B8	AL-B8PN05	5	• Degree of protection: IP65

APEM

Switches & Pilot Lights

Control Boxes

Emergency Stop Switches

Enabling Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit Protectors

Power Supplies

LED Illumination

Controllers

Operator Interfaces

Sensors

AUTO-ID

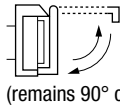Flush Silhouette

ø16

ø22

ø30

Miniature

Pilot Lights

HW1Z

AP22

A Series

LD6A

APEM

Switches &
Pilot Lights

Control Boxes

Emergency
Stop Switches

Enabling
Switches

Safety Products

Explosion Proof

Terminal Blocks

Relays & Sockets

Circuit
Protectors

Power Supplies

LED Illumination

Controllers

Operator
Interfaces

Sensors

AUTO-ID

Flush Silhouette

ø16

ø22

ø30

Miniature

Pilot Lights

HW1Z

AP22

A Series

LD6A

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights

ø8 A8 Series Dimensions
All dimensions in mm.

Switch Guard

For Round/Square Units (AL-K8)

For Rectangular Units (AL-KH8)

Panel Thickness 0.5 to 5

21.5

12.5

Socket
(AL-C8, AL-C8V)

Terminal 0.8 × 0.3t

33

6.3

2.5

2.5

17   5   8.8

**Solder Terminal
(AL-C8)**

33

6.3

2.5

2.5

17   3

5-1.0 $^{+0.2}_{0}$ Holes
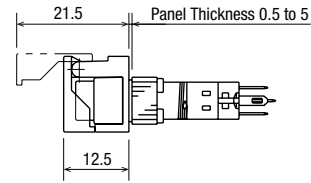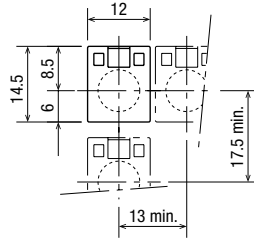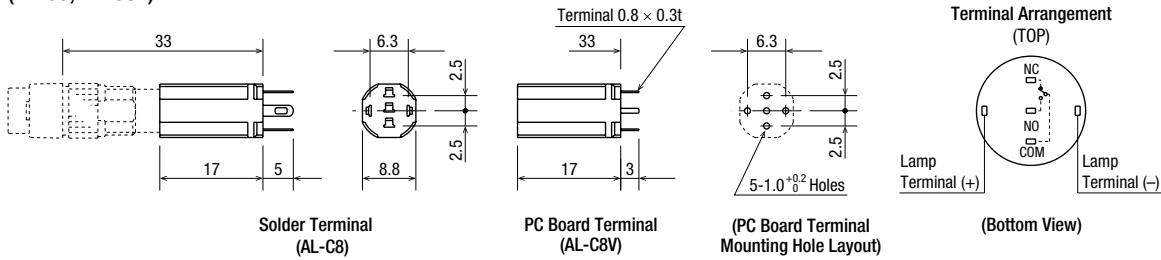
**PC Board Terminal
(AL-C8V)**

**(PC Board Terminal
Mounting Hole Layout)**
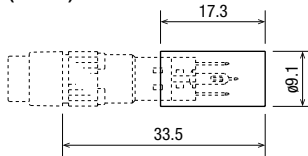
**Terminal Arrangement
(TOP)**

NC

NO

COM

Lamp
Terminal (+)

Lamp
Terminal (–)

(Bottom View)

Terminal Cover
(AL-V8)

17.3

ø9.1

33.5

Note: When wiring the terminals, insert the lead wires into the
terminal cover holes before soldering.

ø8 A8 Series Maintenance Parts
All dimensions in mm.
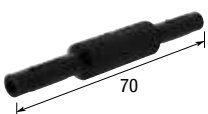
Shape		Part No.	Ordering Part No.	Package Quantity	Color Code ①②
Marking Plate	Round	**AL8M-W**	AL8M-WPN05	5	• White
	Square	**AL8Q-W**	AL8Q-WPN05		
	Rectangular	**AL8H-W**	AL8H-WPN05		
Lens Unit	Round	**AL8M-LK1-②**	AL8M-LK1-②PN02	2	Specify a color code in place of ② in the Part No. A (amber), G (green), R (red) W (white), Y (yellow)
	Square	**AL8Q-LK1-②**	AL8Q-LK1-②PN02		
	Rectangular	**AL8H-LK1-②**	AL8H-LK1-②PN02		
Button Unit	Round	**AB8M-BK1-①**	AB8M-BK1-①PN02		Specify a color code in place of ① in the Part No. B (black), G (green), R (red) S (blue), W (white), Y (yellow)
	Square	**AB8Q-BK1-①**	AB8Q-BK1-①PN02		
	Rectangular	**AB8H-BK1-①**	AB8H-BK1-①PN02		

IDEC

A2 / A1 / A8 Series Accessories

All dimensions in mm.

When ordering, specify the Ordering No.

Shape	Material	Part No.	Ordering Part No.	Package Quantity	Remarks
Lens Removal Tool 60.0	Stainless Steel	**MT-101**	MT-101	1	• Used to remove the lens and button.
Lamp Holder Tool 70	Rubber	**OR-66**	OR-66	1	• Used to remove and install the LED lamps.
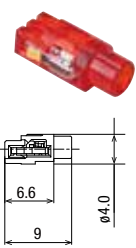
A2 / A1 / A8 Series Maintenance Parts

All dimensions in mm.

When ordering, specify the Ordering No.

Shape		Part No.	Ordering Part No.	Package Quantity	Remarks		
LED Lamp 6.6 9 ø4.0 Current-limiting resistor is not contained.	Illumination color: red	**LAD-SRN**	LAD-SRN	1	Lens color	Red	LED color: red clear
			LAD-SRNPN10	10			
	Illumination color: green	**LAD-SGN**	LAD-SGN	1		Green	LED color: green clear
			LAD-SGNPN10	10			
	Illumination color: amber	**LAD-SAN**	LAD-SAN	1		Amber	LED color: amber clear
			LAD-SANPN10	10			
	Illumination color: pure white	**LAD-SJWN**	LAD-SJWN	1		White/Yellow	LED color: white diffused
			LAD-SJWNPN10	10			

IDEC

ø12 A2 / ø10 A1 / ø8 A8 Series Miniature Pilot Lights

⚠ Safety Precautions

- Turn off the power to A series before starting installation, removal, wiring, maintenance, and inspection of the units. Failure to turn power off may cause electrical shocks or fire hazard.
- To avoid burning your hand, use the lamp holder tool when replacing lamps.

- For wiring, use wires of a proper gauge to meet the voltage and current requirements. Failure to tighten terminal screws may cause overheating and create a fire hazard.
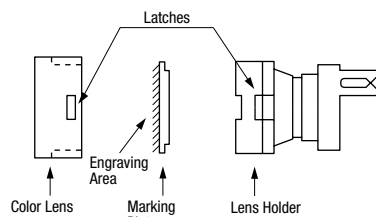
Operating Instructions

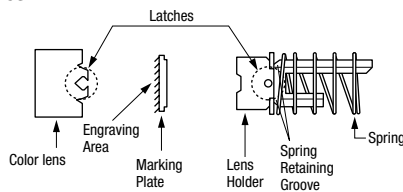### Replacement of Lens and Marking Plate

Removal

Remove the lens assembly (color lens, marking plate, lens holder, and spring) by holding the color lens recesses with the Lens Removal Tool (MT-101) and pulling it out. Remove the marking plate by disengaging the latches between the color lens and lens holder.
The marking plate must be engraved on the front side as shown below.

- A2 Series

Latches · Color Lens · Engraving Area · Marking Plate · Lens Holder

- A8, A1 Series

Latches · Color lens · Engraving Area · Marking Plate · Lens Holder · Spring Retaining Groove · Spring

Note: Make sure that the spring is inserted in the correct direction. The base of spring must fit the groove in the holder.

Installation

Place the marking plate on the lens holder in the correct direction, and press the color lens onto the lens holder to engage the latches.
Put the spring on the lens holder and insert the lens holder into the housing in the correct direction.

Installing Non-illuminated Button

Non-illuminated pushbuttons contain the same marking plate as illuminated units. Be sure to install the marking plate when replacing the button.
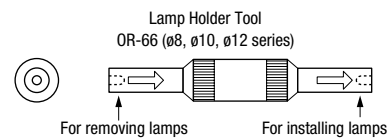
Replacing the LED Lamp

Removal

Use the lamp holder tool (OR-66) to remove lamps. Do not use pliers.

Installation

Use the lamp holder tool (OR-66) to install lamps. Note the correct side of the tool for removal or installation.

Lamp Holder Tool
OR-66 (ø8, ø10, ø12 series)
For removing lamps · For installing lamps

Panel Mounting

When mounting the units into a panel, use the optional locking ring wrench (MT-002/-003/-004) to tighten the locking ring. Do not use pliers. Tightening torque must not exceed 0.78 N·m (A8, A1 series : 0.29 N·m). Excessive tightening will damage the locking ring.

Wiring

Solder the terminal at 350°C within 3 seconds using a 60W soldering iron. Sn-Ag-Cu is recommended when using lead-free solder. When soldering, do not touch the unit with the soldering iron. Also ensure that no tensile force is applied to the terminal. Do not bend the terminal or apply excessive force to the terminal.
Use non-corrosive rosin flux.

Installing the Socket

Install the socket on the unit with the TOP markings on the unit and the socket placed in the same direction.

Operating Voltage of LED Lamps

The operating voltage is measured at complete DC. When using a pulsating voltage such as a full-wave rectification voltage, keep peak currents within the forward current If. Peak currents exceeding the If may shorten the LED lamp life.
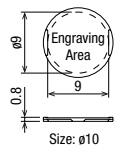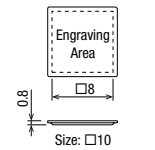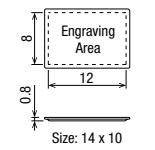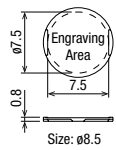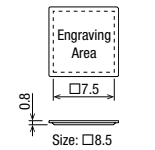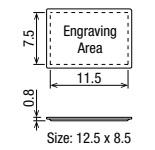
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Operating Instructions

Marking

For A series illuminated pushbuttons, legends and symbols can be engraved on the built-in marking plates, or printed film can be inserted under the lens.
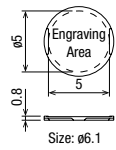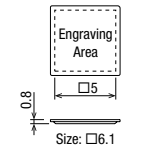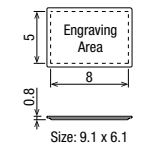
Marking Plate & Engraving Area

A2 Series

Lens	Round	Square	Rectangular
Built-in Marking Plate	ø9 / Engraving Area / 9 / 0.8 / Size: ø10	Engraving Area / □8 / 0.8 / Size: □10	8 / Engraving Area / 12 / 0.8 / Size: 14 x 10

- Engraving must be made on the engraving area less than 0.5mm deep.
- The marking plate is made of white acrylic resin.

A1 Series

Lens	Round	Square	Rectangular
Built-in Marking Plate	ø7.5 / Engraving Area / 7.5 / 0.8 / Size: ø8.5	Engraving Area / □7.5 / 0.8 / Size: □8.5	7.5 / Engraving Area / 11.5 / 0.8 / Size: 12.5 x 8.5

- Engraving must be made on the engraving area less than 0.5mm deep.
- The marking plate is made of white acrylic resin.

A8 Series

Lens	Round	Square	Rectangular
Built-in Marking Plate	ø5 / Engraving Area / 5 / 0.8 / Size: ø6.1	Engraving Area / □5 / 0.8 / Size: □6.1	5 / Engraving Area / 8 / 0.8 / Size: 9.1 x 6.1

- Engraving must be made on the engraving area less than 0.5mm deep.
- The marking plate is made of white acrylic resin.

Other Notes

Close Proximity Mounting

When mounting pilot lights or illuminated pushbuttons collectively or lighting them continuously, heat may cause the ambient temperature to rise above the rated operating temperature. When the mounting panel is not made of metal or when the units are mounted in an enclosed panel, provide for ventilation or lower the operating voltage.

Replacement of Buttons (Illuminated/Non-illuminated)

Do not replace buttons of maintained action units while the button is in the locked position. Replacing the button in the locked position may damage the internal mechanism. Be sure to release the button before replacing.

Operating and Storage Environment

1. Make sure that the operating/storage temperature and humidity are within the ratings.
2. Do not use enclosed type units in an environment subject to oil, water or dust accumulation.

Microswitch Contacts

Do not connect NO and NC contacts of the microswitch to different voltages or different power sources to prevent a dead short-circuit.

IP65 Units (A2 series only)

IP65 units are evaluated by conventional cutting and cooling oils, and can not be used with some special oils. Contact IDEC for resistance against special oils.

Ordering Terms and Conditions

Thank you for using IDEC Products.

By purchasing products listed in our catalogs, datasheets, and the like (hereinafter referred to as "Catalogs") you agree to be bound by these terms and conditions. Please read and agree to the terms and conditions before placing your order.

1. Notes on contents of Catalogs

(1) Rated values, performance values, and specification values of IDEC products listed in this Catalog are values acquired under respective conditions in independent testing, and do not guarantee values gained in combined conditions.
Also, durability varies depending on the usage environment and usage conditions.

(2) Reference data and reference values listed in Catalogs are for reference purposes only, and do not guarantee that the product will always operate appropriately in that range.

(3) The specifications / appearance and accessories of IDEC products listed in Catalogs are subject to change or termination of sales without notice, for improvement or other reasons.

(4) The content of Catalogs is subject to change without notice.

2. Note on applications

(1) If using IDEC products in combination with other products, confirm the applicable laws / regulations and standards.
Also, confirm that IDEC products are compatible with your systems, machines, devices, and the like by using under the actual conditions. IDEC shall bear no liability whatsoever regarding the compatibility with IDEC products.

(2) The usage examples and application examples listed in Catalogs are for reference purposes only. Therefore, when introducing a product, confirm the performance and safety of the instruments, devices, and the like before use. Furthermore, regarding these examples, IDEC does not grant license to use IDEC products to you, and IDEC offers no warranties regarding the ownership of intellectual property rights or non-infringement upon the intellectual property rights of third parties.

(3) When using IDEC products, be cautious when implementing the following.
  i.   Use of IDEC products with sufficient allowance for rating and performance
  ii. Safety design, including redundant design and malfunction prevention design that prevents other danger and damage even in the event that an IDEC product fails
  iii. Wiring and installation that ensures the IDEC product used in your system, machine, device, or the like can perform and function according to its specifications

(4) Continuing to use an IDEC product even after the performance has deteriorated can result in abnormal heat, smoke, fires, and the like due to insulation deterioration or the like. Perform periodic maintenance for IDEC products and the systems, machines, devices, and the like in which they are used.

(5) IDEC products are developed and manufactured as general-purpose products for general industrial products. They are not intended for use in the following applications, and in the event that you use an IDEC product for these applications, unless otherwise agreed upon between you and IDEC, IDEC shall provide no guarantees whatsoever regarding IDEC products.
  i.   Use in applications that require a high degree of safety, including nuclear power control equipment, transportation equipment (railroads / airplanes / ships / vehicles / vehicle instruments, etc.), equipment for use in outer space, elevating equipment, medical instruments, safety devices, or any other equipment, instruments, or the like that could endanger life or human health
  ii. Use in applications that require a high degree of reliability, such as provision systems for gas / waterworks / electricity, etc., systems that operate continuously for 24 hours, and settlement systems
  iii. Use in applications where the product may be handled or used deviating from the specifications or conditions / environment listed in the Catalogs, such as equipment used outdoors or applications in environments subject to chemical pollution or electromagnetic interference
If you would like to use IDEC products in the above applications, be sure to consult with an IDEC sales representative.

3. Inspections

We ask that you implement inspections for IDEC products you purchase without delay, as well as thoroughly keep in mind management/maintenance regarding handling of the product before and during the inspection.

4. Warranty

(1) Warranty period
The warranty period for IDEC products shall be one (1) year after purchase or delivery to the specified location. However, this shall not apply in cases where there is a different specification in the Catalogs or there is another agreement in place between you and IDEC.

(2) Warranty scope
Should a failure occur in an IDEC product during the above warranty period for reasons attributable to IDEC, then IDEC shall replace or repair that product, free of charge, at the purchase location / delivery location of the product, or an IDEC service base. However, failures caused by the following reasons shall be deemed outside the scope of this warranty.
  i.   The product was handled or used deviating from the conditions / environment listed in the Catalogs
  ii.   The failure was caused by reasons other than an IDEC product
  iii. Modification or repair was performed by a party other than IDEC
  iv.   The failure was caused by a software program of a party other than IDEC
  v.   The product was used outside of its original purpose
  vi.   Replacement of maintenance parts, installation of accessories, or the like was not performed properly in accordance with the user's manual and Catalogs
  vii. The failure could not have been predicted with the scientific and technical standards at the time when the product was shipped from IDEC
  viii. The failure was due to other causes not attributable to IDEC (including cases of force majeure such as natural disasters and other disasters)
Furthermore, the warranty described here refers to a warranty on the IDEC product as a unit, and damages induced by the failure of an IDEC product are excluded from this warranty.

5. Limitation of liability

The warranty listed in this Agreement is the full and complete warranty for IDEC products, and IDEC shall bear no liability whatsoever regarding special damages, indirect damages, incidental damages, or passive damages that occurred due to an IDEC product.

6. Service scope

The prices of IDEC products do not include the cost of services, such as dispatching technicians. Therefore, separate fees are required in the following cases.

(1) Instructions for installation / adjustment and accompaniment at test operation (including creating application software and testing operation, etc.)

(2) Maintenance inspections, adjustments, and repairs

(3) Technical instructions and technical training

(4) Product tests or inspections specified by you

The above content assumes transactions and usage within your region. Please consult with an IDEC sales representative regarding transactions and usage outside of your region. Also, IDEC provides no guarantees whatsoever regarding IDEC products sold outside your region.

IDEC CORPORATION

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		India	IDEC Controls India Private Ltd.	**Taiwan**	IDEC Taiwan Corporation		

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